



# SMART HEATING TECHNOLOGY

Smart Heating Technology Ltd.

U Statku 653/24, 717 00 Ostrava-Bartovice

Czech Republic



# AUTOMATIC BIOMASS BOILERS

Smart 150 – 500 – 1500 kW



**STROJÍRENSKÝ  
ZKUŠEBNÍ ÚSTAV**





**SMART HEATING  
TECHNOLOGY**

# SMART INDUSTRIAL PARK

Ostrava-Bartovice 18 000 m<sup>2</sup>



*SMART TRADING COMPANY*



**Smart  
Painting**





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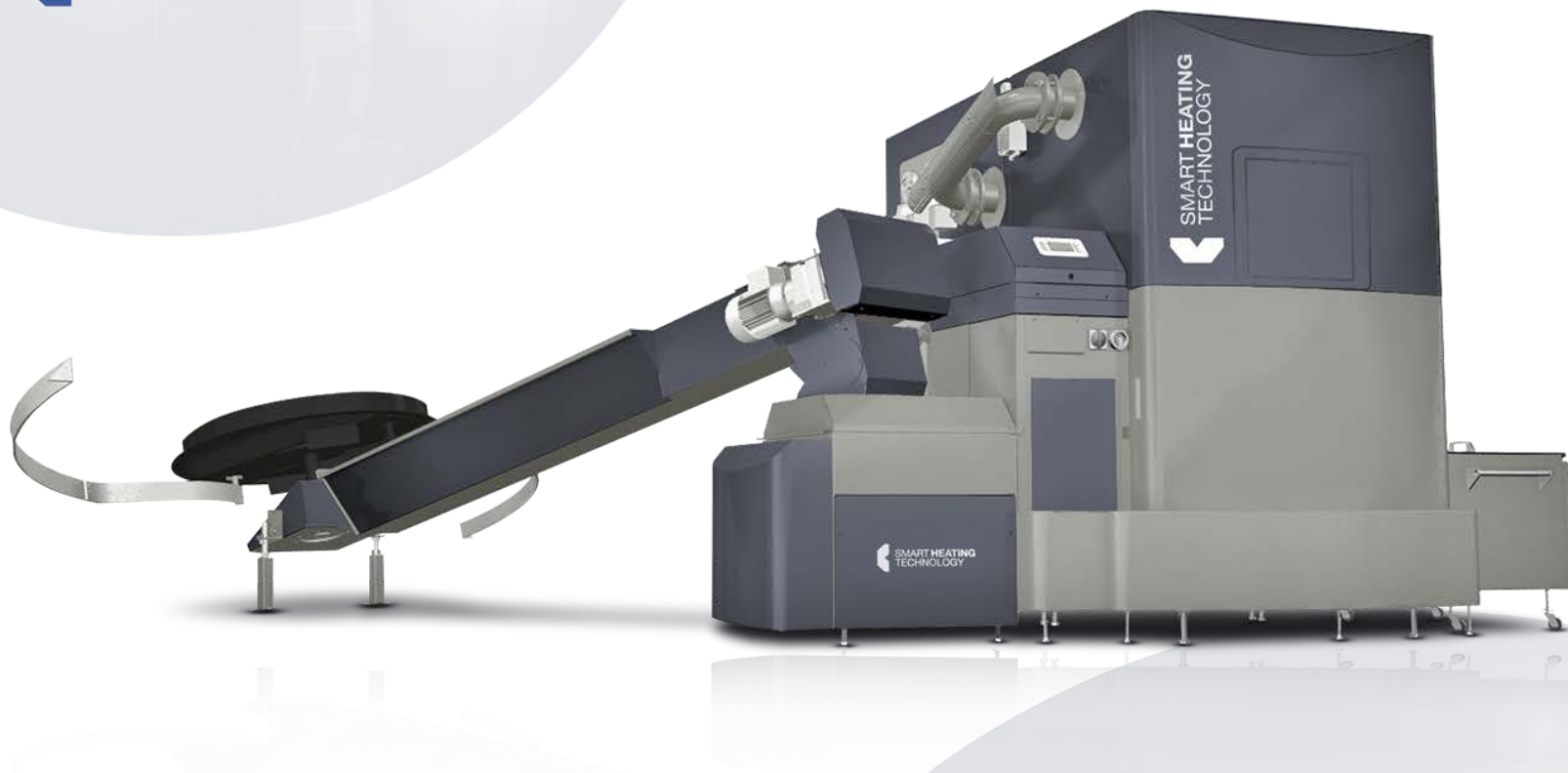


## **Automatic Boilers SMART 150 – 500 kW**

Fully automatic boilers, with economical and ecological operation



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## **Automatic Boilers SMART 150 – 500 kW**

Efficiency 96 %, output modulation 30 – 100 %, low CO emission levels



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## Automatic Boilers SMART 150 – 500 kW

Smart Second Boiler Colour Options:



Tuscan Brown



Suede



Spring Green



Solar



Mango



Lime



Midnight



Sandstone



Light Grey



Light Blue



Lemon



Indigo



Bright Red



Aquamarine



Black



Deep Orange



Evergreen



Crimson



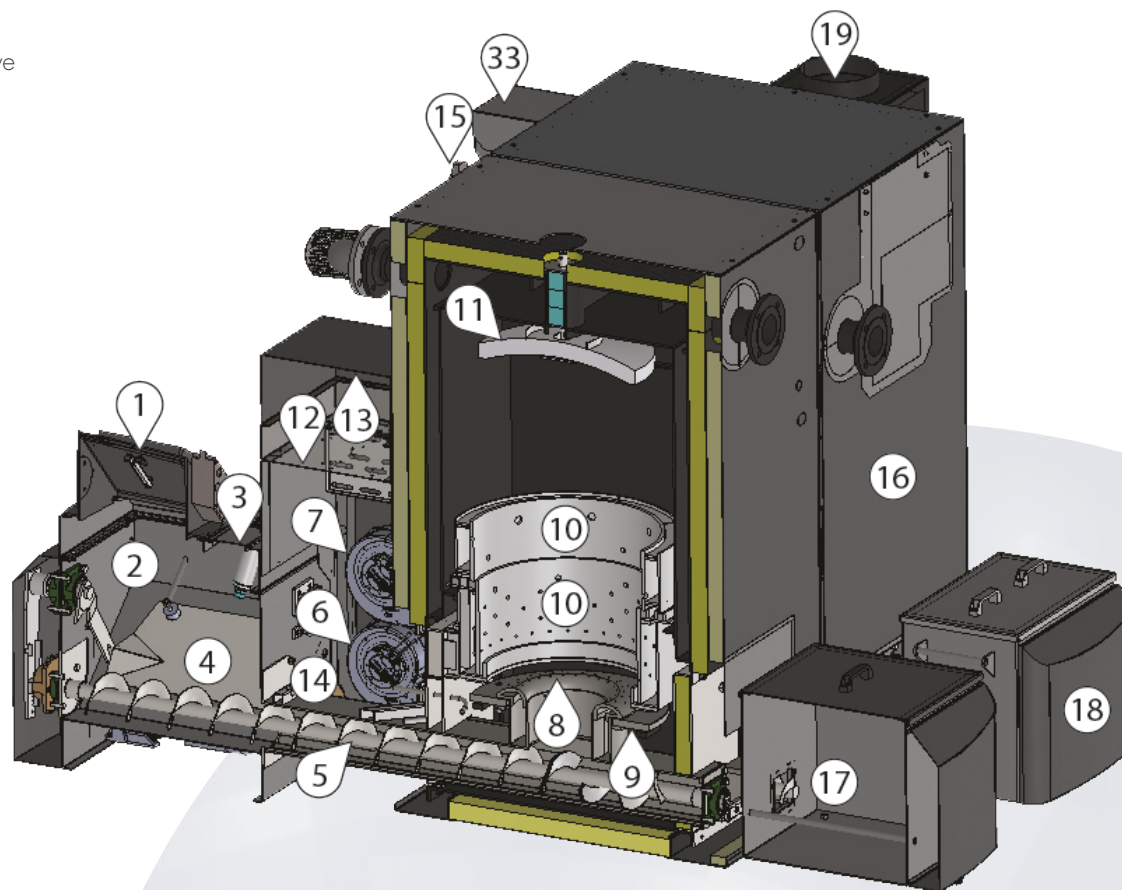


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## **Automatic Boilers SMART 300 – 500 kW**

Inside view A

1. Channel And Operational Bin Separation Valve
2. Operational Fuel Bin
3. Fuel Level Sensor
4. Moving Floor Mechanism
5. Feeding Screw
6. Primary Fan
7. Secondary Fans
8. Primary Burner Ring
9. Grating/Vibrating Wheel
10. Upper/Lower Burner Rings
11. Refractory Ceramics
12. Control Unit Siemens
13. Control Unit Cover with Display
14. Accessories
  - Ignition gun
  - Emergency Extinguishing Mechanism
  - Safety Temperature Sensors
15. Exchanger Valve Servo-Drive
16. Heat Exchanger With Turbulators
17. Combustion Chamber Ash Bin
18. Exchanger Ash Bin – Option
19. Chimney Extension Box



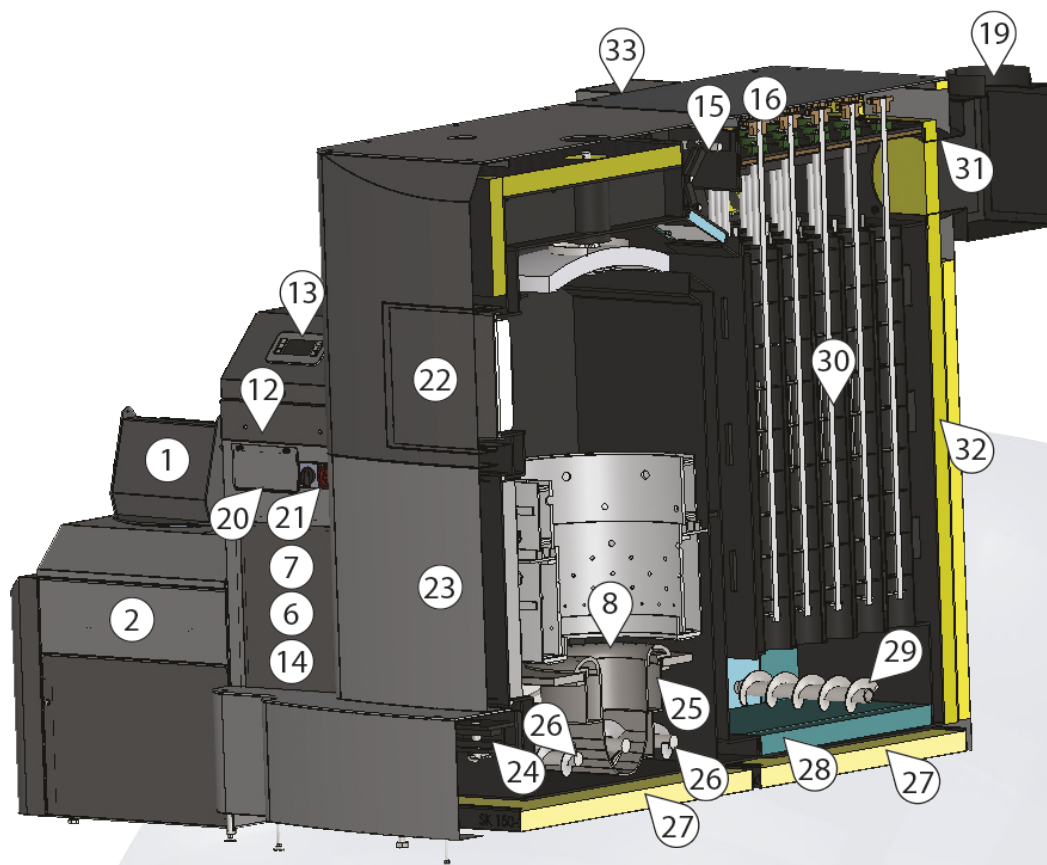


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## **Automatic Boilers SMART 300 – 500 kW**

Inside view B

- 20. Fuses
- 21. Main Switch
- 22. Small Service Doors
- 23. Big Service Doors
- 24. Grating/Vibrating Mechanism
- 25. Primary Air Channel
- 26. Ash Screws
- 27. Bottom Insulation
- 28. Bottom Hi-Temp Exchanger Insulation
- 29. Exchanger De-ashing – Option
- 30. Turbulators
- 31. Lambda Sensor
- 32. Dual Boiler Insulation
- 33. Turbulators Drive Motor







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## **Automatic Boilers SMART 150 – 500 kW**

Fuel

Wood Chips



Wood Pellets



Briquettes



Shavings



Saw-dust





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## **Automatic Boilers SMART 150 – 500 kW**

### **Average Fuel Consumption**

| <b>FUEL<br/>CONSUMPTION<br/>(time t)</b> | <b>BOILER TYPE</b> | <b>FUEL</b>                                    |                      |                                            |                      |                                              |                      |
|------------------------------------------|--------------------|------------------------------------------------|----------------------|--------------------------------------------|----------------------|----------------------------------------------|----------------------|
|                                          |                    | <b>WOOD PELLETS<br/>(650 kg/m<sup>3</sup>)</b> |                      | <b>SAW-DUST<br/>(130 kg/m<sup>3</sup>)</b> |                      | <b>WOOD CHIPS<br/>(230 kg/m<sup>3</sup>)</b> |                      |
|                                          |                    | <b>kg</b>                                      | <b>m<sup>3</sup></b> | <b>kg</b>                                  | <b>m<sup>3</sup></b> | <b>kg</b>                                    | <b>m<sup>3</sup></b> |
| Day                                      | 150 kW             | 257,1                                          | 0,39                 | 452,77                                     | 3,48                 | 427,15                                       | 1,86                 |
| Year                                     | 150 kW             | 54 000                                         | 83                   | 95 081,70                                  | 731,4                | 89 700                                       | 390                  |
| Day                                      | 180 kW             | 308,5                                          | 0,47                 | 543,35                                     | 4,18                 | 512,6                                        | 2,23                 |
| Year                                     | 180 kW             | 64 800                                         | 99,6                 | 114 103,5                                  | 887,72               | 107 640                                      | 468                  |
| Day                                      | 220 kW             | 377,1                                          | 0,57                 | 664,09                                     | 5,1                  | 626,5                                        | 2,72                 |
| Year                                     | 220 kW             | 79 200                                         | 121,73               | 139 458,9                                  | 1 072,76             | 131 560                                      | 572                  |
| Day                                      | 250 kW             | 428,5                                          | 0,65                 | 754,6                                      | 5,8                  | 711,9                                        | 3,1                  |
| Year                                     | 250 kW             | 90 000                                         | 138,33               | 158 466                                    | 1 218,97             | 149 500                                      | 650                  |
| Day                                      | 300 kW             | 514,2                                          | 0,78                 | 905,56                                     | 6,97                 | 854,3                                        | 3,71                 |
| Year                                     | 300 kW             | 108 000                                        | 166                  | 190 168,6                                  | 1 462,80             | 179 400                                      | 780                  |
| Day                                      | 350 kW             | 600                                            | 0,91                 | 1 056,46                                   | 8,13                 | 996,66                                       | 4,33                 |
| Year                                     | 350 kW             | 126 000                                        | 193,67               | 221 856,6                                  | 1 706,60             | 209 300                                      | 910                  |
| Day                                      | 400 kW             | 685,6                                          | 1,04                 | 1 102,40                                   | 8,48                 | 1 040                                        | 4,95                 |
| Year                                     | 400 kW             | 144 000                                        | 221,33               | 231 504                                    | 1 780,80             | 239 200                                      | 1 040                |
| Day                                      | 450 kW             | 771,3                                          | 1,17                 | 1 358,28                                   | 10,45                | 1 281,40                                     | 5,57                 |
| Year                                     | 450 kW             | 162 000                                        | 249                  | 285 239                                    | 2 194,14             | 269 100                                      | 1 170                |
| Day                                      | 500 kW             | 857,1                                          | 1,3                  | 1 509,23                                   | 11,61                | 1 423,80                                     | 6,2                  |
| Year                                     | 500 kW             | 180 000                                        | 276,67               | 316 938                                    | 2 438                | 299 000                                      | 1 300                |



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## **Automatic Boilers SMART 150 – 500 kW**

Chimney requirements

Recommended chimney dimensions: **SMART 150–250 kW**

250 mm

Recommended chimney dimensions: **SMART 300–500 kW**

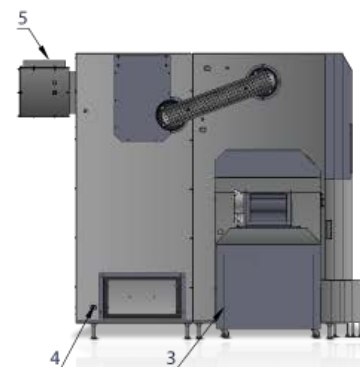
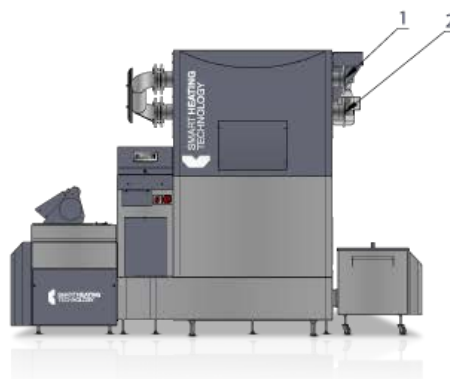
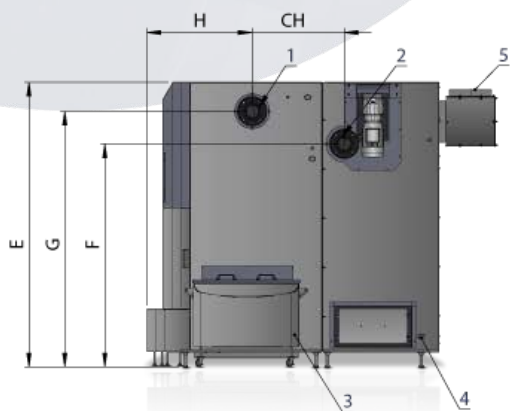
350 mm



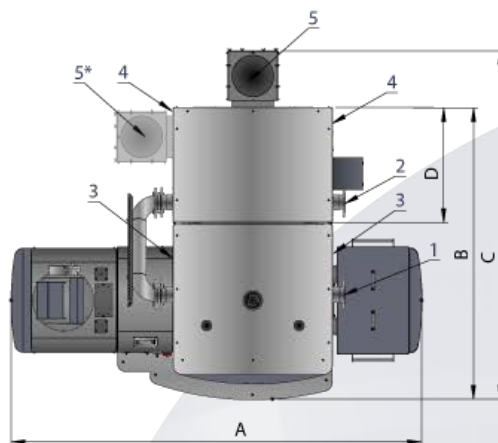
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## Automatic Boilers SMART 150 – 250 kW

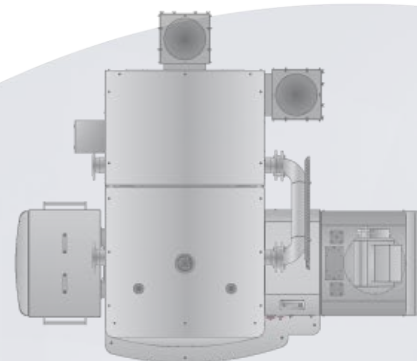
### Dimensions



- ❶ Water outlet DN80/PN6
- ❷ Water inlet DN80/PN6
- ❸ In/out water valve 3/4"  
of burning chamber
- ❹ In/out water valve 3/4"  
of heat exchanger
- ❺ Chimney outlet avg. 220 mm
- \* Option for limited spaces



Left sided



Right sided



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## **Automatic Boilers SMART 150 – 250 kW**

### Dimensions and Weight

|    | 150  | 180  | 200  | 250  |
|----|------|------|------|------|
| A  | 2825 | 2825 | 2825 | 2825 |
| B  | 1750 | 1870 | 1990 | 2110 |
| C  | 2160 | 2280 | 2400 | 2520 |
| D  | 580  | 700  | 820  | 940  |
| E  | 1820 | 1820 | 1820 | 1820 |
| F  | 1345 | 1345 | 1345 | 1345 |
| G  | 1570 | 1570 | 1570 | 1570 |
| H  | 715  | 715  | 715  | 715  |
| CH | 600  | 600  | 600  | 600  |

| WEIGHTS                         |          |              |
|---------------------------------|----------|--------------|
| Burning chamber<br>150 – 250 kW | 1 210 kg | Total weight |
| Exchanger 150                   | 1 050 kg | 2 260 kg     |
| Exchanger 180                   | 1 150 kg | 2 360 kg     |
| Exchanger 200                   | 1 200 kg | 2 410 kg     |
| Exchanger 250                   | 1 300 kg | 2 510 kg     |

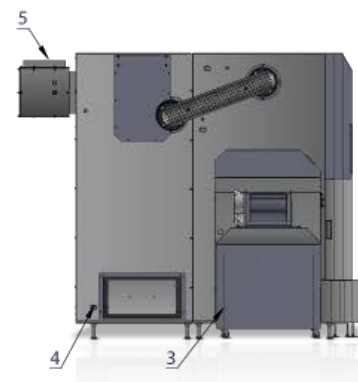
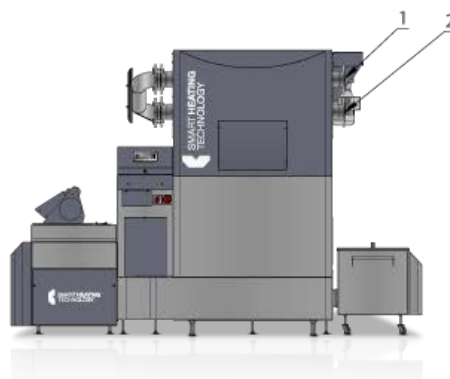
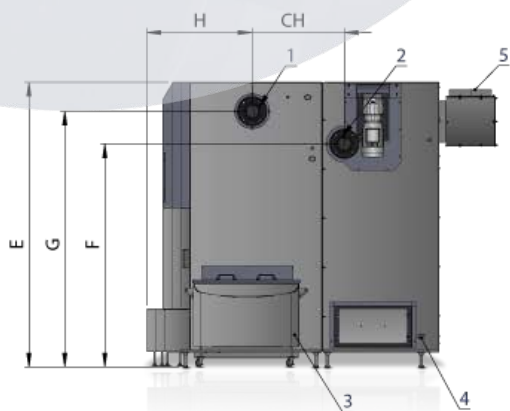




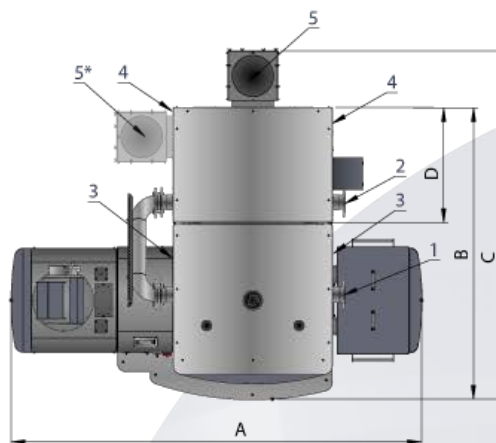
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## Automatic Boilers SMART 300 – 500 kW

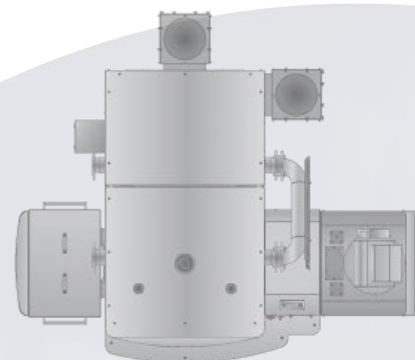
### Dimensions



- ❶ Water outlet DN100/PN6
- ❷ Water inlet DN100/PN6
- ❸ In/out water valve 3/4" of burning chamber
- ❹ In/out water valve 3/4" of heat exchanger
- ❺ Chimney outlet avg. 300 mm
- \* Option for limited spaces



Left sided



Right sided



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## **Automatic Boilers SMART 300 – 500 kW**

### Dimensions and Weight

|    | 300  | 350  | 400  | 450  | 500  |
|----|------|------|------|------|------|
| A  | 2940 | 2940 | 2940 | 2940 | 2940 |
| B  | 2080 | 2200 | 2320 | 2440 | 2560 |
| C  | 2480 | 2600 | 2720 | 2840 | 2960 |
| D  | 820  | 940  | 1060 | 1180 | 1300 |
| E  | 1995 | 1995 | 1995 | 1995 | 1995 |
| F  | 1560 | 1560 | 1560 | 1560 | 1560 |
| G  | 1790 | 1790 | 1790 | 1790 | 1790 |
| H  | 750  | 750  | 750  | 750  | 750  |
| CH | 655  | 655  | 655  | 655  | 655  |

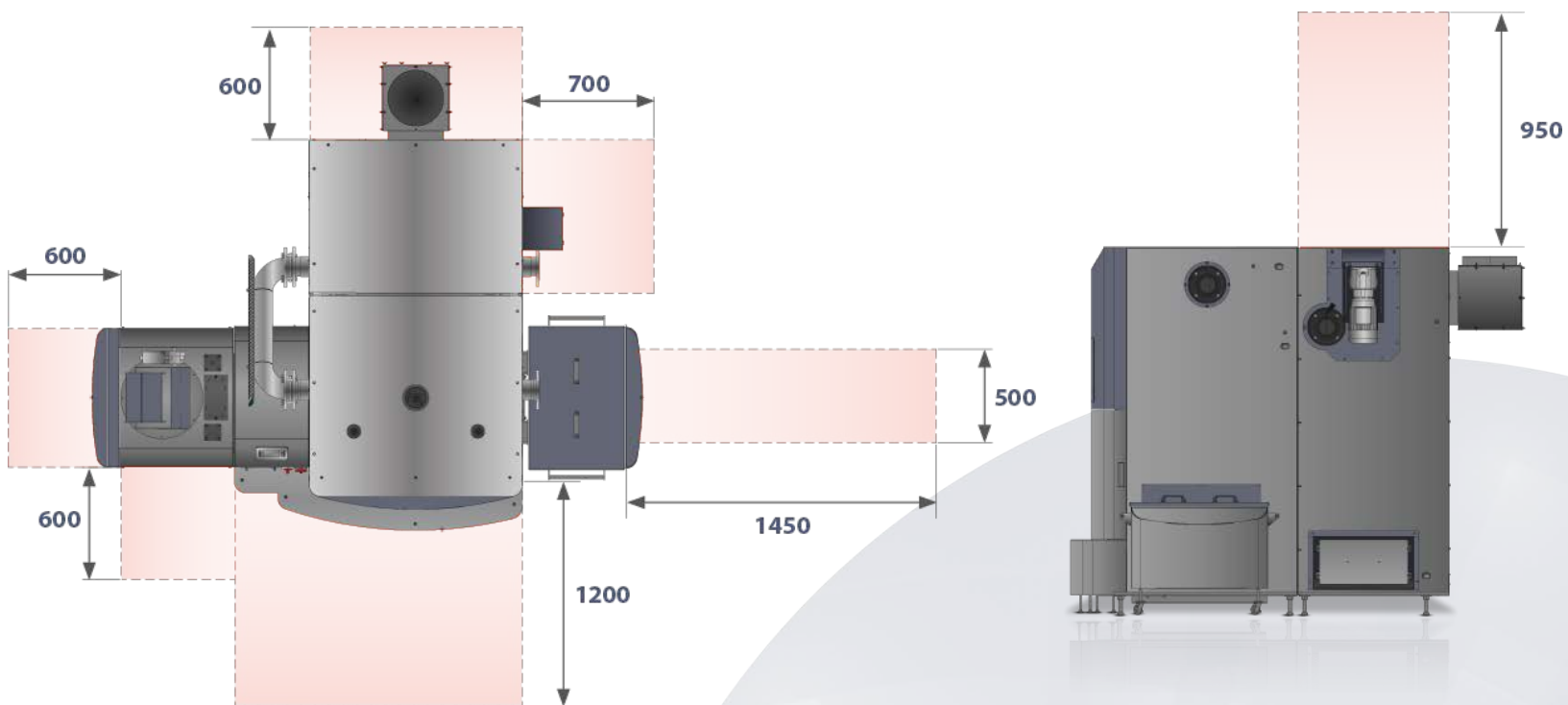
| WEIGHTS                         |          |              |
|---------------------------------|----------|--------------|
| Burning chamber<br>300 – 500 kW | 1 550 kg | Total weight |
| Exchanger 300                   | 1 500 kg | 3 050 kg     |
| Exchanger 350                   | 1 600 kg | 3 150 kg     |
| Exchanger 400                   | 1 700 kg | 3 250 kg     |
| Exchanger 450                   | 1 800 kg | 3 350 kg     |
| Exchanger 500                   | 1 950 kg | 3 500 kg     |



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## **Automatic Boilers SMART 150 – 250 kW**

Service Zones

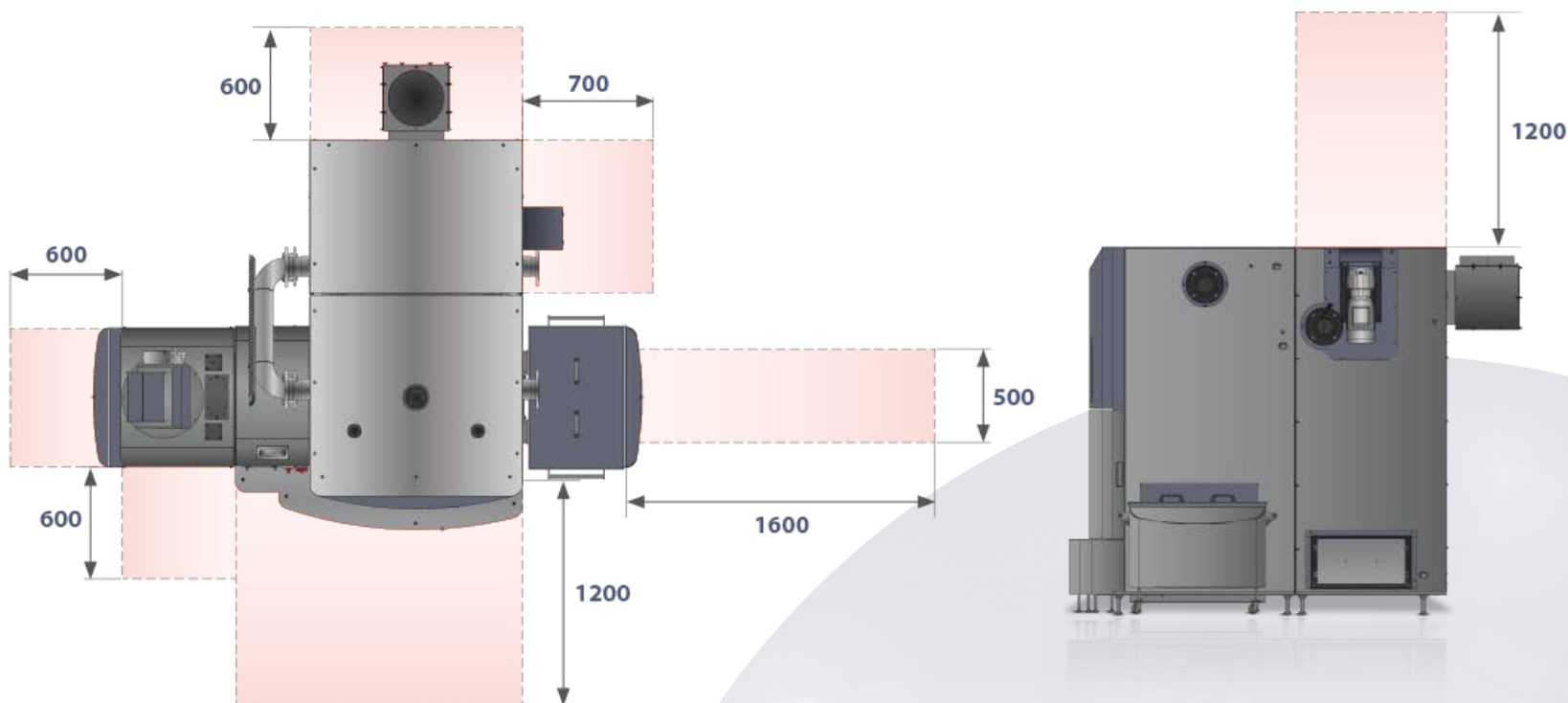




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## Automatic Boilers SMART 300 – 500 kW

Service Zones





# SMART HEATING TECHNOLOGY

## Automatic Boilers SMART 150 – 500 kW

### Technical Parameters

| SMART BOILERS OPERATING DATA                                      |      |          |        |        |        |        |        |        |        |        |        |
|-------------------------------------------------------------------|------|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Technical data of the boiler                                      |      |          |        |        |        |        |        |        |        |        |        |
| Marking                                                           |      | 150      | 180    | 200    | 220    | 250    | 300    | 350    | 400    | 450    | 500    |
| Nominal power P <sub>n</sub>                                      | kW   | 150      | 180    | 199    | 220    | 250    | 300    | 350    | 400    | 450    | 500    |
| Partial load (power) P <sub>p</sub>                               | kW   | 40       | 45     | 50     | 55     | 65     | 75     | 90     | 100    | 115    | 140    |
| Boiler efficiency at P <sub>n</sub>                               | %    | >95      | >95    | >95    | >95    | >95    | >95    | >95    | >95    | >95    | >95    |
| Boiler class                                                      |      | 5        | 5      | 5      | 5      | 5      | 5      | 5      | 5      | 5      | 5      |
| Water                                                             |      |          |        |        |        |        |        |        |        |        |        |
| Water volume                                                      | l    | 380      | 420    | 460    | 460    | 500    | 690    | 740    | 790    | 850    | 900    |
| Diameter of water connection                                      | "    | 3        | 3      | 3      | 3      | 3      | 4      | 4      | 4      | 4      | 4      |
| Diameter of water connection                                      | DN   | 80       | 80     | 80     | 80     | 80     | 100    | 100    | 100    | 100    | 100    |
| Hydraulic-pressure drop of the boiler at the temperature fall 20° | mbar | 65       | 73     | 80     | 80     | 87     | 95     | 102    | 110    | 122    | 130    |
| Boiler temperature                                                | °C   | 60-90*   | 60-90* | 60-90* | 60-90* | 60-90* | 60-90* | 60-90* | 60-90* | 60-90* | 60-90* |
| Minimal temperature of returnable water                           | °C   | 55       | 55     | 55     | 55     | 55     | 55     | 55     | 55     | 55     | 55     |
| Maximal operational pressure                                      | bar  | 3,5      | 3,5    | 3,5    | 3,5    | 3,5    | 3,5    | 3,5    | 3,5    | 3,5    | 3,5    |
| Test pressure                                                     | bar  | 6,5      | 6,5    | 6,5    | 6,5    | 6,5    | 6,5    | 6,5    | 6,5    | 6,5    | 6,5    |
| Temperature of furnace                                            | °C   | 900-1100 |        |        |        |        |        |        |        |        |        |
| Pressure of furnace                                               | mbar | -0,04    | -0,04  | -0,04  | -0,04  | -0,04  | -0,04  | -0,04  | -0,04  | -0,04  | -0,04  |
| Required draught of the chimney                                   | mbar | 0,2      | 0,2    | 0,2    | 0,2    | 0,2    | 0,2    | 0,2    | 0,2    | 0,2    | 0,2    |
| Requirement for the forced draught                                |      | Yes      | Yes    | Yes    | Yes    | Yes    | Yes    | Yes    | Yes    | Yes    | Yes    |
| Combustion temperature at P <sub>n</sub>                          | °C   | 96,6     | 97,2   | 104,9  | 98     | 96,6   | 99,6   | 99,3   | 98,9   | 98,2   | 97,2   |
| Combustion temperature at P <sub>p</sub>                          | °C   | 63,1     | 63,1   | 72,4   | 63,1   | 63,1   | 63,1   | 62,9   | 62,7   | 62,4   | 62,2   |
| Diameter of flue gas duct                                         | mm   | 220      | 220    | 220    | 220    | 220    | 300    | 300    | 300    | 300    | 300    |
| Diameter of chimney                                               | mm   | 250      | 250    | 250    | 250    | 250    | 350    | 350    | 350    | 350    | 350    |



# SMART HEATING TECHNOLOGY

## Automatic Boilers SMART 150 – 200 kW

### Emissions Parameters

|                                |                     | SMART 150    |         |            |         | SMART 180    |         |            |         | SMART 200    |         |            |         |
|--------------------------------|---------------------|--------------|---------|------------|---------|--------------|---------|------------|---------|--------------|---------|------------|---------|
|                                |                     | Wood pellets |         | Wood chips |         | Wood pellets |         | Wood chips |         | Wood pellets |         | Wood chips |         |
|                                |                     | Rated        | Minimum | Rated      | Minimum | Rated        | Minimum | Rated      | Minimum | Rated        | Minimum | Rated      | Minimum |
| Measured values                |                     |              |         |            |         |              |         |            |         |              |         |            |         |
| Rated heat capacity            | kW                  | 150          | 150     | 150        | 150     | 180          | 180     | 180        | 180     | 199          | 199     | 199        | 199     |
| Combustion product temperature | °C                  | 116,1        | 72,4    | 96,6       | 63,1    | 111,4        | 70,8    | 97,2       | 63,1    | 96,1         | 73,1    | 104,9      | 72,4    |
| Fuel consumption               | kg/hour             | 36,30        | 9,78    | 37,18      | 9,45    | 42,50        | 11,10   | 44,80      | 11,30   | 42,60        | 12,48   | 50,60      | 14,50   |
| Input water temperature        | °C                  | 60,2         | 67,1    | 60,3       | 62,4    | 59,5         | 65,7    | 60,0       | 61,4    | 57,8         | 67,2    | 55,0       | 71,3    |
| Outlet water temperature       | °C                  | 80,5         | 85,2    | 78,8       | 79,2    | 79,1         | 83,3    | 78,0       | 78,4    | 73,0         | 82,6    | 77,1       | 79,0    |
| Cooling water temperature      | °C                  | 9,6          | 11,1    | 9,6        | 11,0    | 9,6          | 11,1    | 9,6        | 11,0    | 11,1         | 7,8     | 10,6       | 11,5    |
| Cooling water flow rate        | m <sup>3</sup> /hod | 6,733        | 2,033   | 7,080      | 1,950   | 8,433        | 2,401   | 9,034      | 2,304   | 2,695        | 0,650   | 2,673      | 0,755   |
| Draught behind boiler          | Pa                  | 125,0        | 35,0    | 125,0      | 35,0    | 126,0        | 33,0    | 126,0      | 33,0    | 130,0        | 30,0    | 130,0      | 30,0    |
| Ambient temperature            | °C                  | 24,0         | 26,3    | 24,2       | 22,6    | 24,0         | 25,3    | 25,0       | 23,0    | 25,2         | 24,9    | 24,1       | 26,2    |
| Relative air humidity          | %                   | 45,3         | 44,7    | 38,6       | 37,2    | 45,0         | 44,5    | 40,0       | 39,0    | 42,3         | 41,1    | 41,0       | 40,0    |
| Barometric pressure            | kPa                 | 99,23        | 99,24   | 99,10      | 99,20   | 99,00        | 99,25   | 99,00      | 99,22   | 98,92        | 98,95   | 99,07      | 99,07   |
| Flue gas analysis              |                     |              |         |            |         |              |         |            |         |              |         |            |         |
| Oxygen O <sub>2</sub>          | %                   | 8,12         | 12,66   | 8,08       | 11,40   | 7,92         | 12,39   | 7,89       | 11,46   | 8,02         | 12,71   | 8,02       | 12,71   |
| Carbon dioxide CO <sub>2</sub> | %                   | 11,37        | 7,28    | 11,61      | 8,70    | 11,43        | 7,65    | 11,73      | 8,65    | 11,79        | 7,53    | 11,79      | 7,53    |
| Carbon monoxide CO             | ppm                 | 46           | 175     | 100        | 146     | 49           | 171     | 93         | 153     | 58           | 181     | 58         | 181     |
| Higher hydrocarbons OGC        | ppm                 | 4            | 2       | 3          | 5       | 4            | 3       | 3          | 5       | 7            | 4       | 7          | 4       |
| Nitrogen dioxides Nox          | ppm                 | 81           | 47      | 83         | 55      | 81           | 49      | 84         | 54      | 65           | 38      | 65         | 38      |
| Dust                           | mg/m <sup>3</sup>   | 28           | 17      | 52         | 41      | 29           | 44      | 47         | 41      | 29           | 18      | 51         | 44      |
| O <sub>2</sub> = 10%           |                     |              |         |            |         |              |         |            |         |              |         |            |         |
| Carbon monoxide CO             | mg/m <sup>3</sup>   | 49           | 289     | 106        | 209     | 51           | 275     | 97         | 220     | 62           | 301     | 112        | 244     |
| Higher hydrocarbons OGC        | mg/m <sup>3</sup>   | 2            | 1       | 1          | 3       | 2            | 2       | 1          | 3       | 10           | 8       | 2          | 4       |
| Nitrogen dioxides Nox          | mg/m <sup>3</sup>   | 143          | 126     | 144        | 130     | 140          | 127     | 144        | 127     | 113          | 102     | 151        | 120     |
| Dust                           | mg/m <sup>3</sup>   | 24           | 23      | 44         | 47      | 25           | 25      | 39         | 47      | 25           | 25      | 44         | 51      |





# SMART HEATING TECHNOLOGY

## Automatic Boilers SMART 250 – 350 kW

### Emissions Parameters

|                                |         | SMART 250    |         |            |         | SMART 300    |         |            |         | SMART 350    |         |            |         |
|--------------------------------|---------|--------------|---------|------------|---------|--------------|---------|------------|---------|--------------|---------|------------|---------|
|                                |         | Wood pellets |         | Wood chips |         | Wood pellets |         | Wood chips |         | Wood pellets |         | Wood chips |         |
|                                |         | Rated        | Minimum | Rated      | Minimum | Rated        | Minimum | Rated      | Minimum | Rated        | Minimum | Rated      | Minimum |
| Measured values                |         |              |         |            |         |              |         |            |         |              |         |            |         |
| Rated heat capacity            | kW      | 250          | 250     | 250        | 250     | 300          | 300     | 300        | 300     | 350          | 350     | 350        | 350     |
| Combustion product temperature | °C      | 100,4        | 66,9    | 98,6       | 63,1    | 92,5         | 64,2    | 99,6       | 63,1    | 93,8         | 63,1    | 99,3       | 62,9    |
| Fuel consumption               | kg/hour | 56,90        | 14,20   | 62,70      | 15,60   | 67,15        | 16,42   | 75,50      | 18,70   | 78,90        | 18,50   | 86,90      | 20,80   |
| Input water temperature        | °C      | 57,9         | 62,4    | 59,4       | 59,1    | 56,7         | 60,0    | 59,0       | 57,4    | 58,4         | 60,6    | 59,3       | 57,7    |
| Outlet water temperature       | °C      | 75,7         | 78,9    | 76,1       | 76,4    | 73,3         | 75,8    | 74,7       | 75,0    | 75,5         | 76,1    | 75,0       | 74,5    |
| Cooling water temperature      | °C      | 9,6          | 11,0    | 9,6        | 11,0    | 9,6          | 11      | 9,6        | 11,0    | 9,5          | 10,7    | 9,6        | 11,0    |
| Cooling water flow rate        | m³/hod  | 12,400       | 3,300   | 13,600     | 3,130   | 15,234       | 3,873   | 16,850     | 3,720   | 17,272       | 4,492   | 19,438     | 4,428   |
| Draught behind boiler          | Pa      | 128,0        | 28,0    | 128,0      | 28,0    | 130,0        | 25,0    | 130,0      | 25,0    | 151,0        | 25,0    | 150,0      | 25,0    |
| Ambient temperature            | °C      | 24,3         | 23,1    | 25,7       | 23,3    | 24,4         | 21,5    | 26,4       | 23,6    | 26,0         | 23,0    | 27,0       | 24,0    |
| Relative air humidity          | %       | 43,7         | 44,0    | 44,1       | 43,9    | 42,9         | 43,7    | 46,9       | 47,2    | 37,0         | 38,0    | 41,0       | 41,0    |
| Barometric pressure            | kPa     | 99,21        | 99,30   | 99,10      | 99,30   | 99,20        | 99,30   | 99,10      | 99,30   | 99,20        | 99,30   | 99,07      | 99,22   |
| Flue gas analysis              |         |              |         |            |         |              |         |            |         |              |         |            |         |
| Oxygen O <sub>2</sub>          | %       | 7,45         | 11,77   | 7,43       | 11,59   | 7,12         | 11,32   | 7,11       | 11,68   | 7,59         | 10,37   | 7,17       | 11,20   |
| Carbon dioxide CO <sub>2</sub> | %       | 11,56        | 8,51    | 12,10      | 8,53    | 11,66        | 9,13    | 12,35      | 8,44    | 11,46        | 9,61    | 12,15      | 8,88    |
| Carbon monoxide CO             | ppm     | 55           | 162     | 75         | 169     | 59           | 155     | 63         | 180     | 82           | 133     | 101        | 173     |
| Higher hydrocarbons OGC        | ppm     | 3            | 5       | 4          | 6       | 2            | 6       | 4          | 7       | 6            | 5       | 3          | 6       |
| Nitrogen dioxides Nox          | ppm     | 80           | 52      | 86         | 50      | 80           | 55      | 87         | 48      | 74           | 61      | 93         | 56      |
| Dust                           | mg/m³   | 33           | 26      | 34         | 41      | 35           | 31      | 25         | 41      | 30           | 30      | 45         | 54      |
| O <sub>2</sub> = 10%           |         |              |         |            |         |              |         |            |         |              |         |            |         |
| Carbon monoxide CO             | mg/m³   | 55           | 243     | 77         | 246     | 58           | 220     | 63         | 265     | 87           | 182     | 101        | 246     |
| Higher hydrocarbons OGC        | mg/m³   | 1            | 3       | 2          | 4       | 1            | 4       | 2          | 4       | 3            | 3       | 2          | 4       |
| Nitrogen dioxides Nox          | mg/m³   | 134          | 128     | 143        | 121     | 130          | 129     | 142        | 116     | 124          | 129     | 153        | 128     |
| Dust                           | mg/m³   | 26           | 31      | 28         | 48      | 27           | 35      | 20         | 48      | 24           | 32      | 25         | 48      |



# SMART HEATING TECHNOLOGY

## Automatic Boilers SMART 400 – 500 kW

### Emissions Parameters

|                                |                     | SMART 400    |         |            |         | SMART 450    |         |            |         | SMART 500    |         |            |         |
|--------------------------------|---------------------|--------------|---------|------------|---------|--------------|---------|------------|---------|--------------|---------|------------|---------|
|                                |                     | Wood pellets |         | Wood chips |         | Wood pellets |         | Wood chips |         | Wood pellets |         | Wood chips |         |
|                                |                     | Rated        | Minimum | Rated      | Minimum | Rated        | Minimum | Rated      | Minimum | Rated        | Minimum | Rated      | Minimum |
| Measured values                |                     |              |         |            |         |              |         |            |         |              |         |            |         |
| Rated heat capacity            | kW                  | 400          | 400     | 400        | 400     | 450          | 450     | 450        | 450     | 500          | 500     | 500        | 500     |
| Combustion product temperature | °C                  | 95,1         | 62,0    | 98,9       | 62,7    | 96,3         | 60,9    | 98,6       | 62,4    | 97,6         | 59,8    | 98,2       | 62,2    |
| Fuel consumption               | kg/hour             | 90,70        | 20,60   | 98,30      | 22,90   | 102,48       | 22,74   | 109,60     | 25,00   | 114,26       | 24,85   | 121,00     | 27,12   |
| Input water temperature        | °C                  | 60,2         | 61,1    | 59,7       | 57,9    | 61,9         | 61,7    | 60,0       | 58,2    | 63,6         | 62,2    | 60,3       | 58,4    |
| Outlet water temperature       | °C                  | 77,8         | 76,5    | 75,4       | 74,1    | 80,0         | 76,8    | 75,7       | 73,6    | 82,2         | 77,1    | 76,0       | 73,1    |
| Cooling water temperature      | °C                  | 9,4          | 10,4    | 9,6        | 11,0    | 9,3          | 10,0    | 9,6        | 11,0    | 9,2          | 9,7     | 9,6        | 11,0    |
| Cooling water flow rate        | m <sup>3</sup> /hod | 19,311       | 5,110   | 22,025     | 5,135   | 21,349       | 5,729   | 24,613     | 5,843   | 23,387       | 6,347   | 27,200     | 6,550   |
| Draught behind boiler          | Pa                  | 173,0        | 25,0    | 170,0      | 26,0    | 194,0        | 25,0    | 190,0      | 26,0    | 215,0        | 25,0    | 210,0      | 26,0    |
| Ambient temperature            | °C                  | 27,0         | 24,0    | 28,0       | 24,0    | 29,0         | 25,7    | 28,5       | 24,6    | 30,2         | 27,1    | 29,2       | 24,9    |
| Relative air humidity          | %                   | 32,0         | 33,0    | 35,0       | 35,0    | 27,0         | 28,0    | 29,5       | 28,6    | 21,1         | 22,8    | 23,7       | 22,4    |
| Barometric pressure            | kPa                 | 99,10        | 99,30   | 99,05      | 99,15   | 99,20        | 99,30   | 99,02      | 99,07   | 99,20        | 99,30   | 98,99      | 98,99   |
| Flue gas analysis              |                     |              |         |            |         |              |         |            |         |              |         |            |         |
| Oxygen O <sub>2</sub>          | %                   | 8,06         | 9,43    | 7,24       | 10,73   | 8,52         | 8,48    | 7,30       | 10,25   | 8,99         | 7,53    | 7,36       | 9,77    |
| Carbon dioxide CO <sub>2</sub> | %                   | 11,26        | 10,10   | 11,95      | 9,31    | 11,05        | 10,58   | 11,74      | 9,75    | 10,85        | 11,06   | 11,54      | 10,18   |
| Carbon monoxide CO             | ppm                 | 105          | 111     | 139        | 167     | 128          | 89      | 176        | 160     | 151          | 67      | 214        | 153     |
| Higher hydrocarbons OGC        | ppm                 | 9            | 3       | 2          | 6       | 13           | 2       | 1          | 5       | 16           | 0       | 0          | 4       |
| Nitrogen dioxides Nox          | ppm                 | 68           | 67      | 100        | 65      | 62           | 72      | 106        | 73      | 56           | 78      | 112        | 81      |
| Dust                           | mg/m <sup>3</sup>   | 25           | 29      | 66         | 67      | 19           | 28      | 86         | 79      | 14           | 27      | 106        | 92      |
| O <sub>2</sub> = 10%           |                     |              |         |            |         |              |         |            |         |              |         |            |         |
| Carbon monoxide CO             | mg/m <sup>3</sup>   | 116          | 144     | 140        | 227     | 144          | 106     | 178        | 207     | 173          | 68      | 216        | 188     |
| Higher hydrocarbons OGC        | mg/m <sup>3</sup>   | 5            | 2       | 1          | 3       | 6            | 1       | 1          | 3       | 8            | 0       | 0          | 2       |
| Nitrogen dioxides Nox          | mg/m <sup>3</sup>   | 118          | 130     | 164        | 139     | 111          | 130     | 174        | 151     | 105          | 130     | 185        | 162     |
| Dust                           | mg/m <sup>3</sup>   | 20           | 29      | 30         | 48      | 17           | 25      | 34         | 48      | 13           | 22      | 39         | 48      |



**SMART HEATING  
TECHNOLOGY**

## **Automatic Boilers SMART 150 – 500 kW**

### **Guarantees and Maintenance**

#### Guarantees:

**2 years** for complete equipment  
**5 years** for boiler body

#### Maintenance:

**Weekly:** boiler and silo visual check, ash box emptying

**Monthly:** boiler parts functionality check, bearings lubrication and chains tightening

**Half-yearly:** boiler general check and cleaning, bearings lubrication and chains tightening

**Yearly:** boiler general check by SHT service technician, bearings lubrication and chains tightening, cleaning and check before / after heating season



**SMART HEATING  
TECHNOLOGY**

## **Automatic Boilers SMART 150 – 500 kW**

Economy advantages of Biomass

- 1) Significant savings on energy cost: 20 – 65%
- 2) Savings with **SMART** boilers efficiency
- 3) Savings on human attendance
- 4) Savings on ecology taxation
- 5) Local source of fuel – money stays in the region
- 6) Local people employment



**SMART HEATING  
TECHNOLOGY**

## **Automatic Boilers SMART 150 – 500 kW**

Customer's services / Project diagram

- 1) Evaluation of current situation / state
- 2) Processing technical solutions
- 3) Expenses / Returnability calculation
- 4) Manufacture made-to-measure
- 5) Delivering technology + installation
- 6) Installation monitoring 24/7
- 7) Service and maintenance
- 8) Fuel deliveries
- 9) Payments from saving / Part-payments



**SMART HEATING  
TECHNOLOGY**



**Automatic Biomass Boilers SMART 60–100 kW**

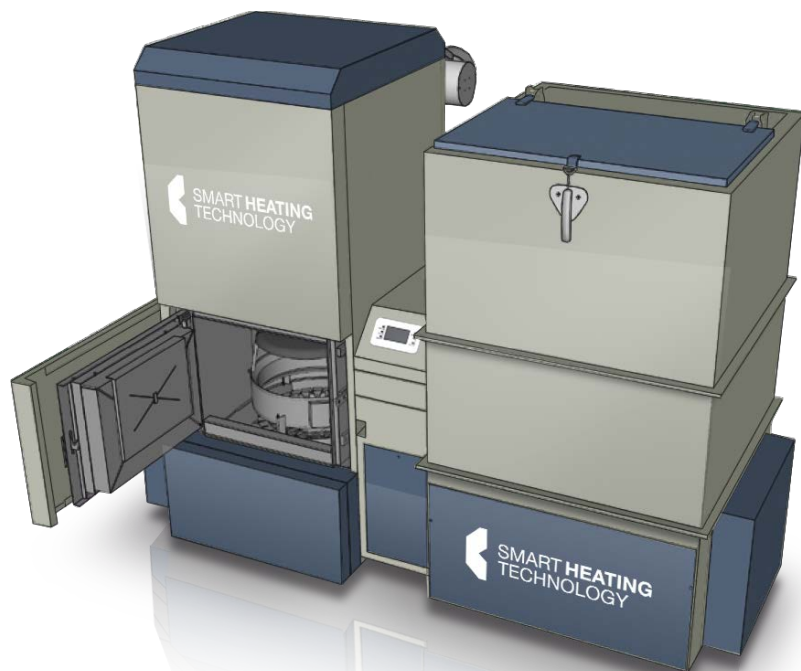




**SMART HEATING  
TECHNOLOGY**

## **Automatic Biomass Boilers SMART 60–100 kW**

Boiler Design Features





**SMART HEATING  
TECHNOLOGY**

## **Automatic Biomass Boilers SMART 60–100 kW**

### Smart Boilers Application Options

#### Extensive Houses And Smaller-Scale:

- 1) Apartment Buildings
- 2) Multifunctional Buildings
- 3) Production Plants & Industrial Premises  
& Storage Premises
- 4) Agriculture & Aquaculture & Horticulture  
Farms
- 5) Hotels/Motels/Wellness Centres/ Pools
- 6) Sport Complexes
- 7) Municipality Buildings
- 8) Schools, Hospitals, Police & Army  
Complexes



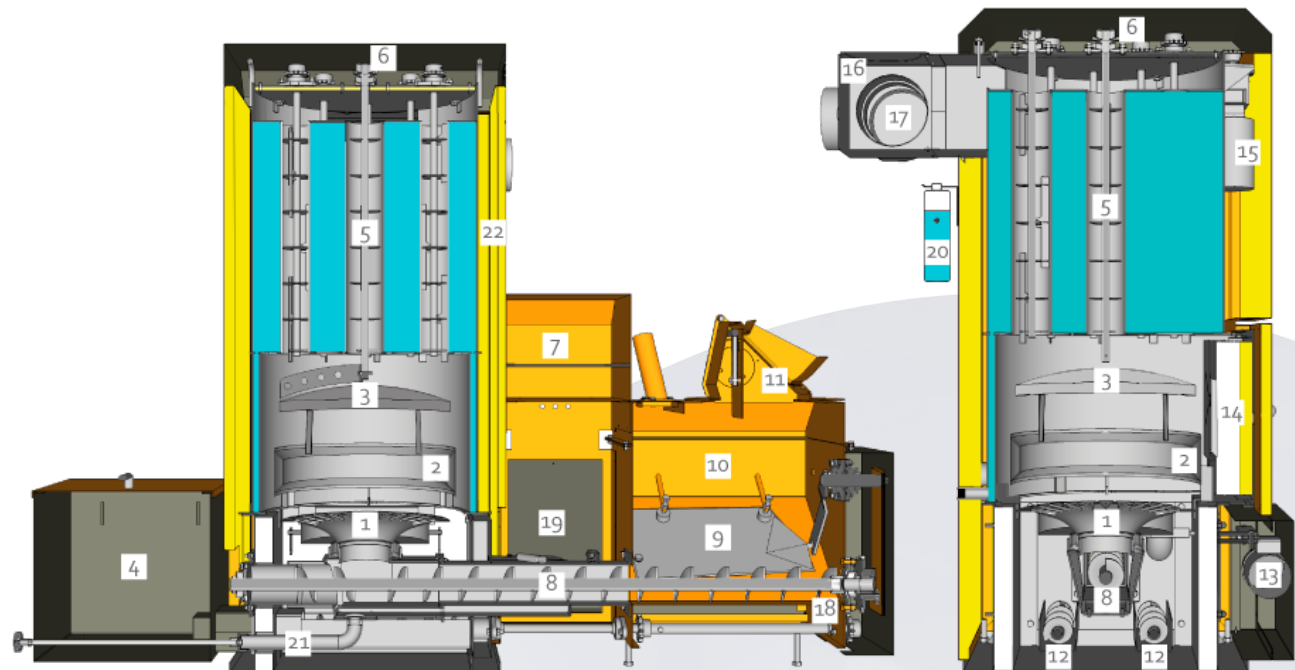
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TECHNOLOGY

## Automatic Biomass Boilers SMART 60–100 kW

### Front and Side View

Description:

1. Primary burner with moving grate
2. Secondary crown of additional combustion
3. Deflector
4. Ash Bin
5. Heat exchanger with turbulators
6. Turbulator drive
7. Control Unit Siemens with Display
8. Feed screw
9. Disrupting mechanism
10. Operational Fuel Bin
11. Flap separating intermediate container and fuel conveyor
12. Ash screws
13. Grating motor
14. Service boiler door
15. Turbulator drive motor
16. Chimney extension
17. Exhaust fan
18. Feed and ash screw motor
19. Accessories
  - Primary and secondary fan
  - Igniting fan
  - Emergency extinguishing device
20. Extinguishing canister with a level sensor
21. Air duct cleaning
22. Dual boiler insulation





**SMART HEATING  
TECHNOLOGY**

## **Automatic Biomass Boilers SMART 60–100 kW**

| Designation                                          |      | 60    | 80    | 100   |
|------------------------------------------------------|------|-------|-------|-------|
| Nominal power P <sub>n</sub>                         | kW   | 60    | 80    | 100   |
| Partial load P <sub>min</sub>                        | kW   | 17    | 23    | 29    |
| Boiler efficiency at P <sub>n</sub>                  | %    | 90    | 89,4  | 88,2  |
| Boiler efficiency at P <sub>min</sub>                | %    | 89,1  | 88,5  | 87,7  |
| Boiler class                                         |      | 5     | 5     | 5     |
| Noise level                                          | dB   | < 65  | < 65  | < 65  |
| Weight                                               | kg   | 783   | 997   | 1042  |
| <b>Water</b>                                         |      |       |       |       |
| Volume of water                                      | l    | 129   | 105   | 105   |
| Water connection diameter                            | "    | 2     | 2     | 2     |
| Water connection diameter                            | DN   | 50    | 50    | 50    |
| Hydraulic boiler loss at temperature gradient of 10° | mbar | 17    | 29,9  | 47    |
| Hydraulic boiler loss at temperature gradient of 20° | mbar | 4,3   | 7,5   | 11,9  |
| Boiler temperature                                   | °C   | 65-90 | 65-90 | 65-90 |
| Min. temperature of return water                     | °C   | 55    | 55    | 55    |
| Max. operating pressure                              | bar  | 3,5   | 3,5   | 3,5   |
| Test pressure                                        | bar  | 6     | 6     | 6     |



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TECHNOLOGY**

## **Automatic Biomass Boilers SMART 60–100 kW**

|                                    |      |                      |       |       |
|------------------------------------|------|----------------------|-------|-------|
| Hearth temperature                 | °C   |                      |       |       |
| Hearth pressure                    | mbar | -0,01                | -0,01 | -0,01 |
| Required chimney draught           | mbar | 0,2                  | 0,2   | 0,2   |
| Need for artificial draught        |      | yes                  | yes   | yes   |
| Flue gas temperature at Pn         | °C   | 185                  | 195   | 205   |
| Mass flow rate of flue gas at Pn   | °C   | 90                   | 95    | 105   |
| Flue gas temperature at Pmin       | kg/h | 180                  | 240   | 300   |
| Mass flow rate of flue gas at Pmin | kg/h | 60                   | 81    | 99    |
| Volume of flue gas at Pn           | m3/h | 141                  | 188   | 235   |
| Volume of flue gas at Pmin         | m3/h | 47                   | 63,5  | 77,6  |
| Smoke pipe diameter                | mm   | 200                  | 200   | 200   |
| Chimney diameter                   | mm   | 200                  | 200   | 200   |
| Type of chimney                    |      | Moisture – resistant |       |       |
| Fuel                               |      |                      |       |       |
| Maximum size                       | cm   | 3                    | 3     | 3     |
| Maximum moisture content           | %    | 30                   | 30    | 30    |
| Electric equipment                 |      |                      |       |       |
| Connection                         |      |                      |       |       |
| Total                              | W    | 3131                 | 3131  | 3131  |
| Ingress Protection Rating (IP)     |      | 41                   | 41    | 41    |



SMART HEATING  
TECHNOLOGY



## **Smart Hot-Air Unit 30–50 kW**

Wood Pellet Air Handling Biomass Boiler Unit





# SMART HEATING TECHNOLOGY

| Thermal and technical parametres                                | Unit       | Smart Hot-Air Unit 30 kW | Smart Hot-Air Unit 50 kW |
|-----------------------------------------------------------------|------------|--------------------------|--------------------------|
| Rated output                                                    | kW         | 29                       | 49,5                     |
| Output range                                                    | kW         | 8,6 - 29                 | 14,6 - 49,5              |
| Fuel consumption                                                | kg x hrs-1 | 1,9 - 6,6                | 3,44 - 11,63             |
| Efficiency (rated output)                                       | %          | 90,9                     | 90,4                     |
| Flue Gas temperature rated output                               | °C         | 94 - 148                 | 110 - 153                |
| Class of the boiler                                             |            | 5                        | 5                        |
| Burning time min/rated output (based on fuel storage of 250 kg) | hours      | 147 - 42                 | 80 - 24                  |
| <b>Technical parameters of products</b>                         |            |                          |                          |
| Weight                                                          | kg         | 815                      | 920                      |
| Water content                                                   | litres     | 140                      | 190                      |
| Flue duct diameter                                              | mm         | 150                      | 160                      |
| Dimension (widthxdepth) excluding ash box                       | mm         | 1130 x 1900              | 1130 x 1900              |
| Maximum water pressure                                          | bar        | up to 3                  | up to 3                  |
| Required flue draught                                           | mbar       | 0,1 - 0,2                | 0,1 - 0,3                |
| Recommended operating temperature of heating water              | °C         | 60 - 80                  | 60 - 80                  |
| Lowest temperature of incoming water                            | °C         | 55                       | 55                       |
| Sound power level                                               | dB         | 57                       | 57                       |
| Output power 70/50°C, 10°C                                      | kW         | 32,48                    | 53,91                    |
| Air circulation range in open space                             | m          | 22,5                     | 17,5                     |
| Middle level of sound pressure                                  | dB         | 64,5                     | 67,2                     |
| <b>Electrical parametres of products</b>                        |            |                          |                          |
| Connection voltage                                              |            | 230VAC ±10 %, 50Hz ± 2Hz | 230VAC ±10 %, 50Hz ± 2Hz |
| Maximum electrical input – ignition                             | V          | 1200                     | 1200                     |
| Electrical protection of the control unit                       |            | IP54                     | IP54                     |
| Electrical protection of the boiler wiring                      |            | IP20                     | IP20                     |
| <b>Fuel and its parametres</b>                                  |            |                          |                          |
| Wood pellets diameter                                           | mm         | 6,0 - 8,5                | 6,0 - 8,5                |
| Calorific value                                                 | MJ/kg      | approximately 16 - 18    | approximately 16 - 18    |
| Water content                                                   |            | Up to 10 %               | Up to 10 %               |
| Ash content                                                     |            | Up to 1 % (0,8 - 1,0 %)  | Up to 1 % (0,8 - 1,0 %)  |



**SMART HEATING  
TECHNOLOGY**

## **Smart Hot-Air Unit 30–50 kW**

### Smart Hot-Air Delivery Description

- 1) Compact steel supporting pallet for easy handling & positioning
- 2) Smart 30/50 kW Wood Pellet Boiler
- 3) 250 kg fuel store including fuel auger
- 4) 2 000 mm 3-layers chimney set
- 5) Hot-Air fan unit with 0–270 degree movement range
- 6) Circulation pump
- 7) Drain valve
- 8) Pressure control
- 9) Expansion tank
- 10) Pressure release valve
- 11) Automatic control vent
- 12) Heat meter – Optional



**SMART HEATING  
TECHNOLOGY**

Installation Space Requirements:

Smart Hot-Air Unit Dimensiones:

1 900 x 1 130 x 2 88





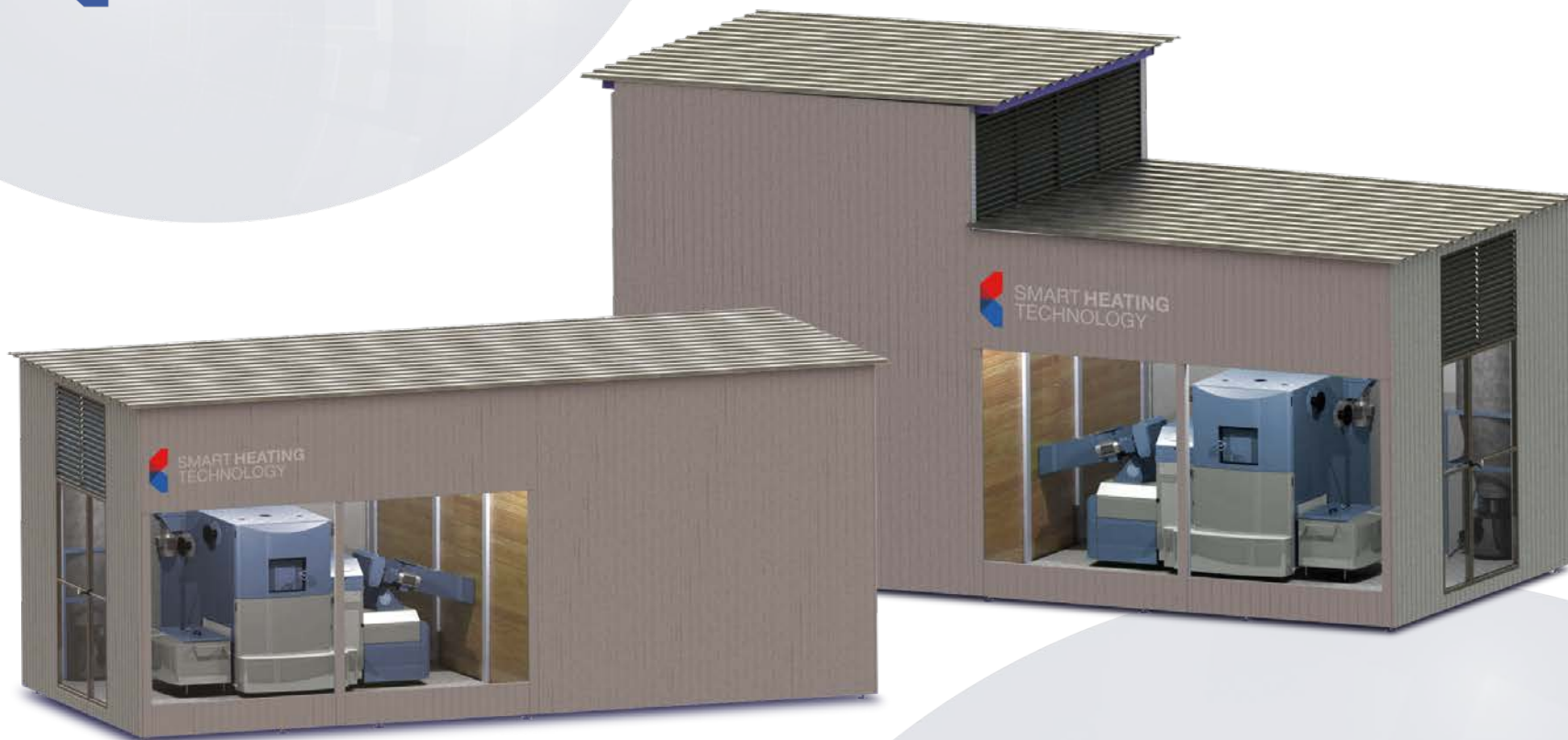
**SMART HEATING  
TECHNOLOGY**

## **Smart Hot-Air Unit 30–50 kW**





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TECHNOLOGY**



## **Smart Bio-House 150–500 kW**

Pre-manufactured Biomass Boiler House



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## **Smart Bio-House 150–500 kW**

Boiler House Design



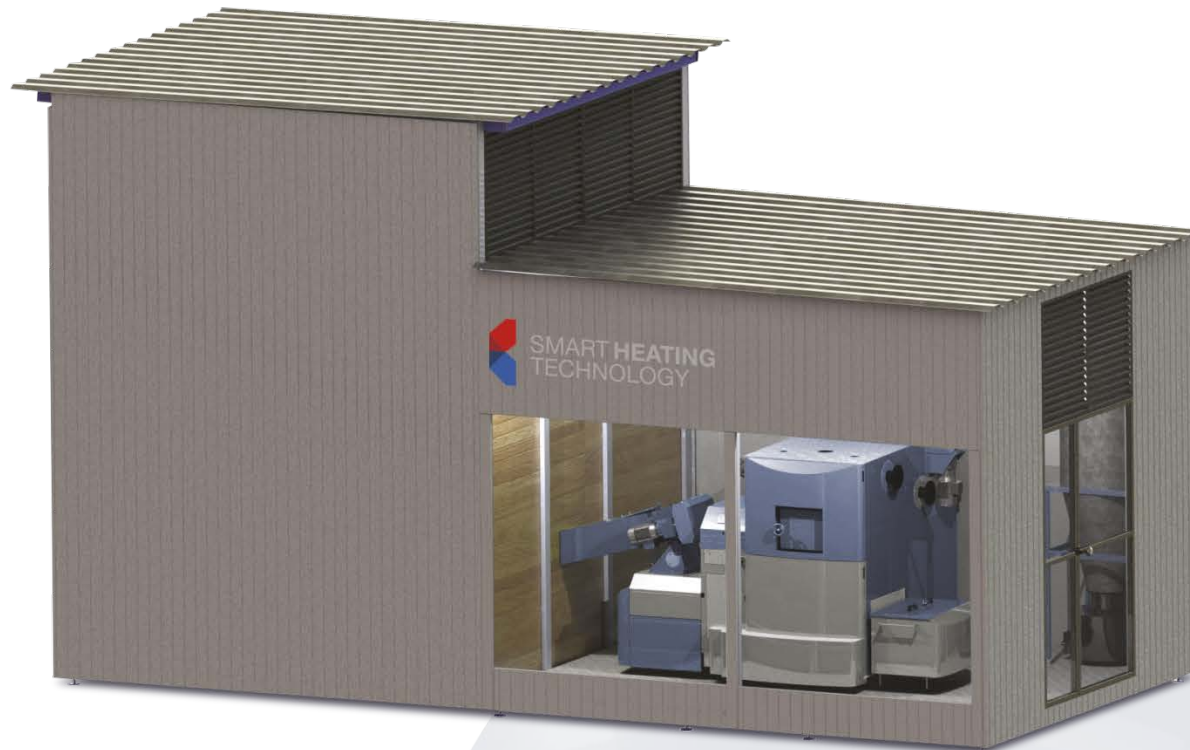




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## Smart Bio-House 150–500 kW

Boiler House Design with Silo

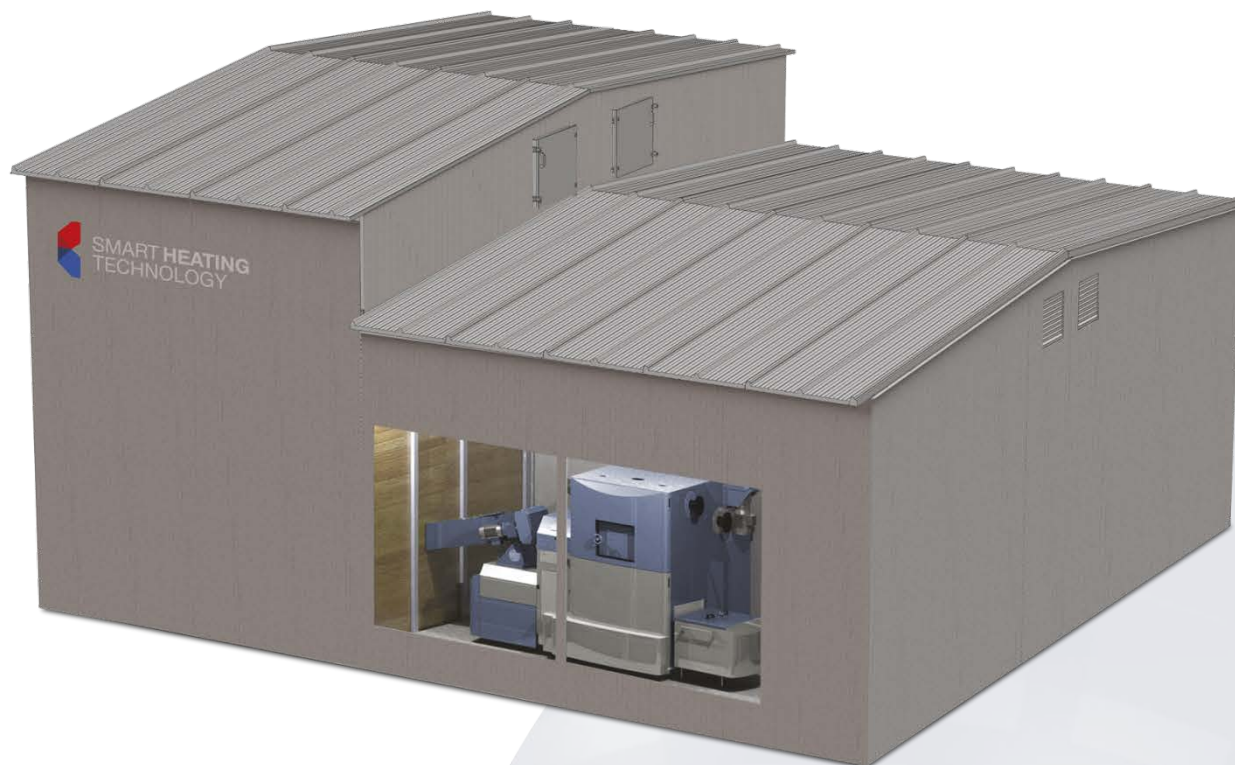




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TECHNOLOGY**

## **Smart Bio-House 150–500 kW**

Special Boiler Houses Design





**SMART HEATING  
TECHNOLOGY**

## **Smart Bio-House 150–500 kW**

Pre-manufactured Boiler House technical solution options:

- 1) With / Without silo solution
- 2) Left / Right Bio-House design
- 3) Hydraulic / Manual roof for wood chip  
Boiler House design
- 4) Glass / Metal doors design
- 5) Special safety features
- 6) External design according to special  
customer requirement

Minimum – Maximum dimensions of the BIO-HOUSE:

3 x 3 m – 9 x 9 m

Standard Colours Design Options:



RAL 3011



RAL 9002



RAL 5010



RAL 9006



RAL 6021



RAL 7016



**SMART HEATING  
TECHNOLOGY**



**Smart Cabin 150–500 kW**  
Mobile Biomass Boiler House



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TECHNOLOGY

## Smart Cabin 150–500 kW

Specification and Design



City design



Nature design



Basic design

### Dimensions and Weights:

150–250 kW: 3 x 3 x 12,6 m ~ 12 tons\*  
300–500 kW: 3,2 x 3 x 12,6 m ~ 15 tons\*





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TECHNOLOGY

## Smart Cabin 150–500 kW



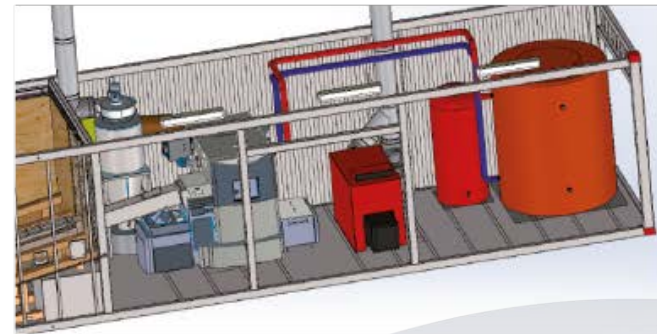
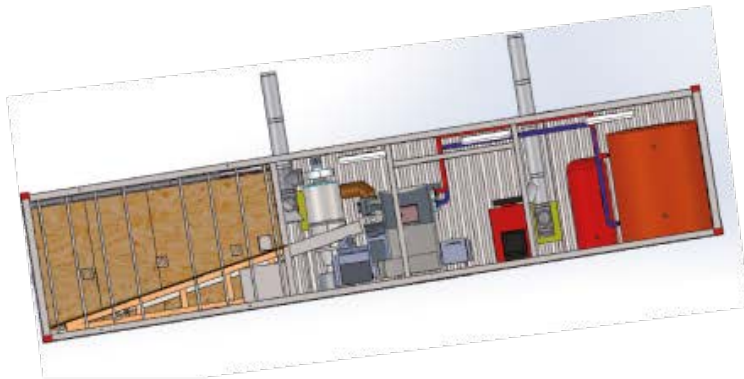




**SMART HEATING  
TECHNOLOGY**

## **Smart Cabin 150–500 kW**

Mobile container technical solution options:



- 1) Left / Right Container design
- 2) Hydraulic roof for wood chip container design
- 3) Glass / Metal doors design
- 4) Special safety features
- 5) External design according to special customer requirement



**SMART HEATING  
TECHNOLOGY**

## **Smart Cabin 150–500 kW**

Smart Industrial Heating Solution





**SMART HEATING  
TECHNOLOGY**

## **Smart Cabin 150–500 kW**

Smart Industrial Heating Solution Application Options:

- 1) Apartment Buildings
- 2) Multifunctional Buildings
- 3) Shopping Centres
- 4) Production Plants & Industrial Premises & Storage Premises
- 5) Hotels/Motels/Wellness Centres/ Pools
- 6) Sport Arenas
- 7) Municipality Buildings
- 8) Schools, Hospitals, Police & Army Complexes
- 9) City Districts



**SMART HEATING  
TECHNOLOGY**

## **Smart Cabin 150–500 kW**

Smart Greenhouse Heating Solution





**SMART HEATING  
TECHNOLOGY**

## **Smart Cabin 150–500 kW**

Smart GreenHouse Heating Solution Application Options:

- 1) GreenHouse Heating – Hot-water/Hot-air  
/DHW preparation
- 2) Poultry Farms – Hot-water/Hot-air  
/DHW preparation
- 3) Cattle Farms Hot-water – Hot-water/Hot-air  
/DHW preparation
- 4) Pig Farms Hot-water – Hot-water/Hot-air  
/DHW preparation
- 5) Fish Farms – Hot-water/Hot-air  
/DHW preparation
- 6) ZOO – Hot-water/Hot-air  
/DHW preparation
- 7) Material Drying Solutions & DHW  
preparation





**SMART HEATING  
TECHNOLOGY**

## **Smart Cabin 150–1500 kW**



Standard Smart Cabin Design with Solar / Photovoltaic Roof & Walls Panels with Complete Preparation for High-Efficiency Functionality





# SMART HEATING TECHNOLOGY

## Smart Cabin 150–1500 kW

### Smart Cabin Design Options:



Smart Cabin Basic  
150-500 kW



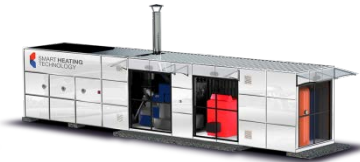
Smart Cabin Basic  
150-500 kW



Smart Cabin Nature  
150-500 kW



Smart Cabin Nature  
150-500 kW



Smart Cabin City  
150-500 kW



Smart Cabin City  
150-500 kW



Smart Cabin City  
150-500 kW



Smart Solar/Photovoltaic  
Cabin 150-1500 kW



Smart Self-Drying Cabin  
150-1500 kW



Smart Magnum Cabin  
300-1500 kW



Smart Magnum Cabin  
with Filtration Unit 150-500 kW



Smart Army Cabin  
150-1500 kW



Smart Emergency Cabin  
150-1500 kW



Smart Police Cabin  
150-1500 kW



Smart Fire Cabin  
150-1500 kW



# SMART HEATING TECHNOLOGY

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