



SMART FORK-LIFT UNLOADING GUIDE

# **Unloading Description:**

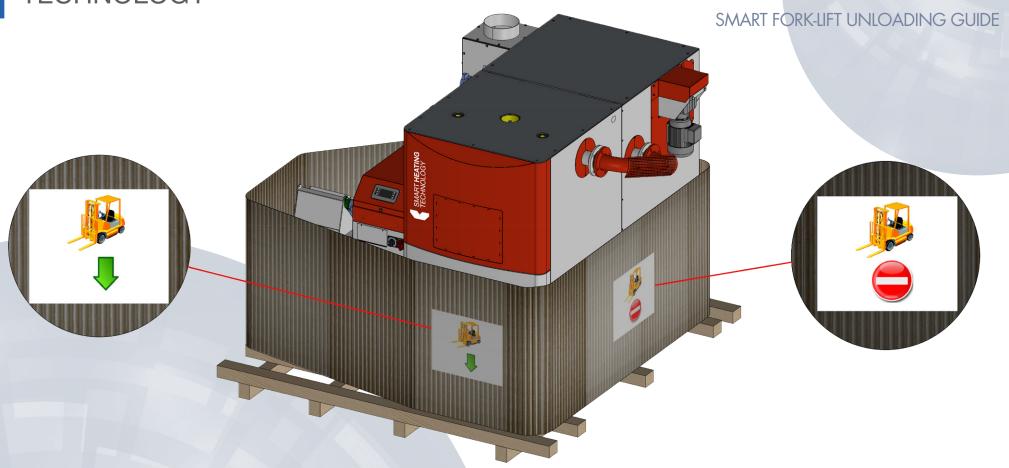
1. Before starting unloading procedure, please examine the technology state after delivery!

Smart recomemmends to take pictures of technology state after delivery!

ALL THE SAFETY RULES FOR HEAVY BURDENS MANIPULATION MUST BE KEPT!







- 2. Each Smart boiler section is equipped with signs of weight center point for unloading
  - 3. The forklift is allowed ONLY from in front of from the back side!

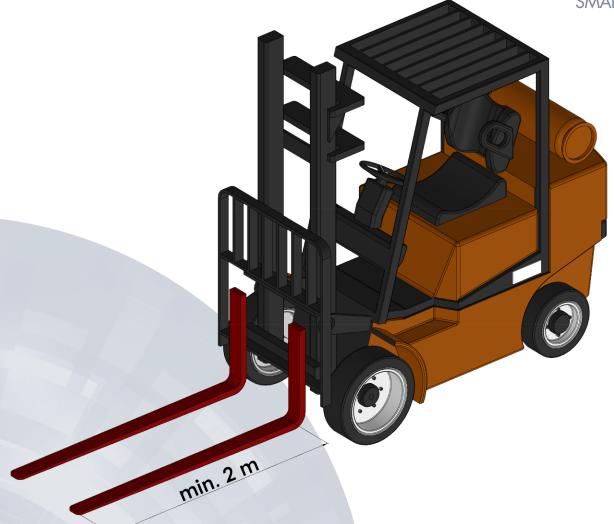
    NOT from LEFT or Right side!!!

    Do NOT tight over the top jacketing plates!!!





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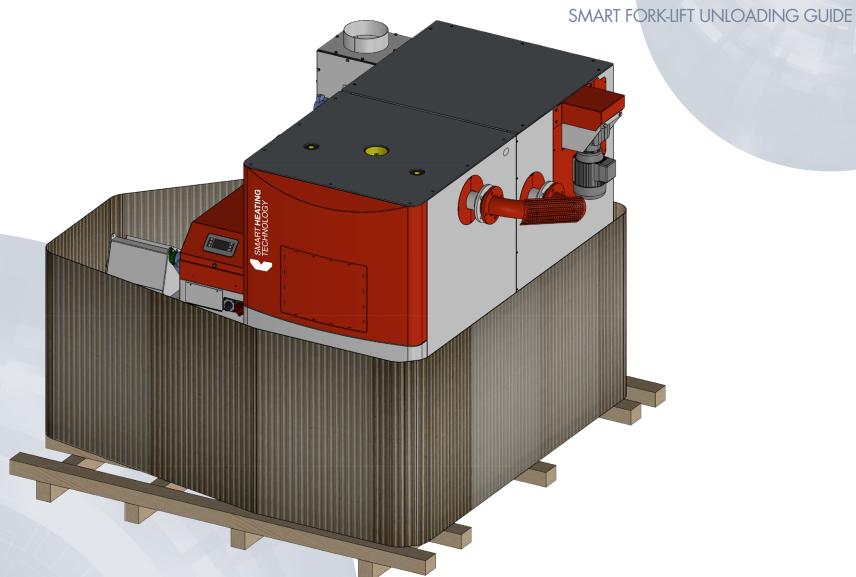


4. Use forklift with forks (minimal 2 m in length) with minimal tonnage of 3t!!!

Please secure very carefull manipulation!!!







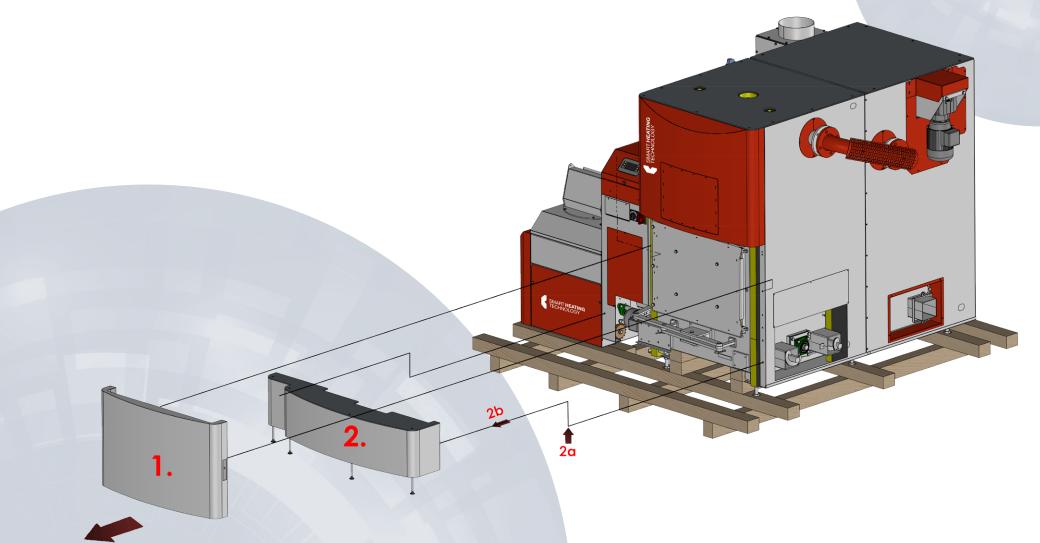
5. Remove the plastic/paper protection!







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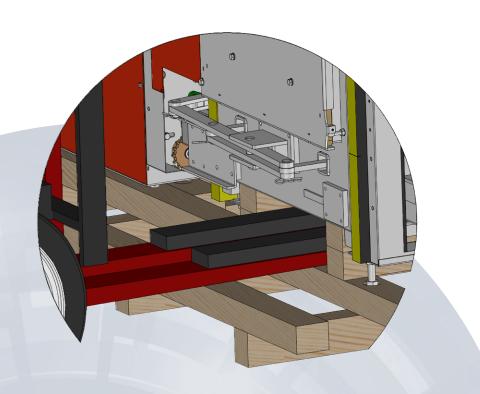
6. Remove the front bottom parts of the boiler jacketing

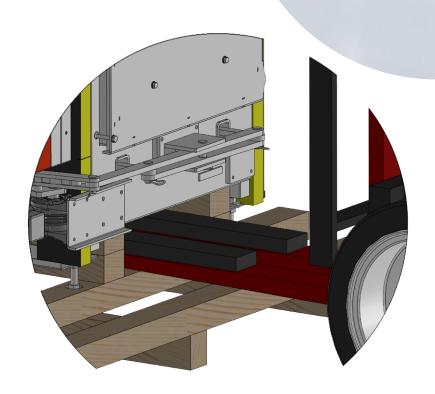






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7. Equip the forks with a wood or rubber planks as a protection against boiler damage and boiler sliding!







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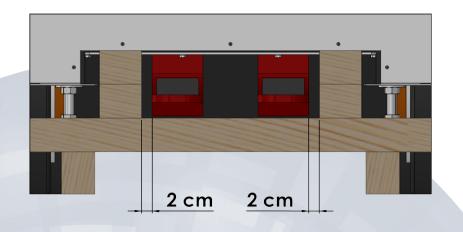


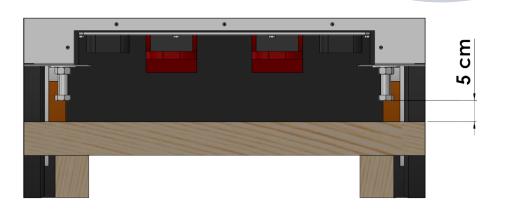
8. Direct your forklift's forks under the Combustion Chamber/Exchanger section – between the supporting wooden beams!









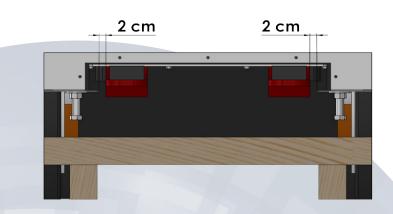


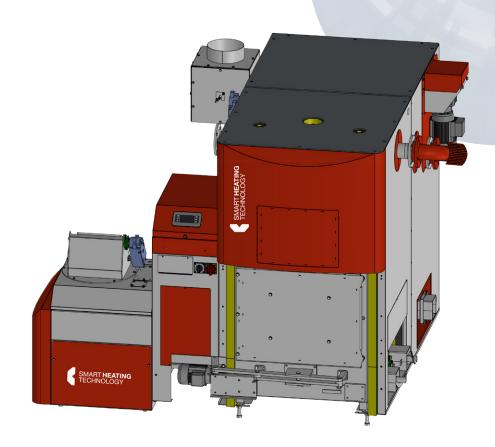
- 9. Adjust the forklift's forks width keep about 2 cm from each side of the wooden supporting beams!
- 10. Lift the Combustion Chamber/Exchanger section about 5 cm high to be able to out the supporting wooden beams. Put the boiler back on the wooden pallet.











- 11. Adjust the forklift's forks width keep about 2 cm from each side of the bottom jacketing parts!
- 12. Lift the Combustion Chamber/Exchanger section about 10 cm, take out the wooden pallet and place carefully the boiler on its position!







- 13. Check the correctness of the Boiler floor level.
- 14. Check the correct position of the Fuel Operation bin.
- 15. Now follow the Boiler Operating Manual instructions.

