

Boiler Setting – Smart 400 kW					
IP CU – 192.168.1.42, Net mask 255.255.255.0, port 4242			ADMIN, SBTAdmin!		
IP from Internet – _____			Tel. modem:		
Output	Pause MAX Output		10	s	
	Pause MIN Output		48	s	
	Feed Time		6	s	
	First Feed – Ignition		20	s	
Ignition	Red Hot Time		7	min	
	Temp Exhaust Gas		65	°C	
	Space between ign.		30	s	
	Repeat		7		
	Exh against boiler		6	K	
	Exh hyst. against boiler		10	K	
	Feeding between ign.		70	%	
	Enable cold start		on		
	Feed cold start		4	s	
	Cold start Pause		30	s	
	Cold start max.time		4	min	
	Exh. Gas difference		15	K	
Fans	% of Output	Primary Fan	Secondary Fan1	Secondary Fan2	
	P 30 %	55	55	40	%
	P 40 %	60	58	45	%
	P 50 %	65	62	50	%
	P 60 %	70	65	55	%
	P 70 %	75	68	60	%
	P 80 %	80	72	65	%
	P 90 %	85	76	70	%

Boiler Setting – Smart 400 kW					
	P 100 %	90	80	75	%
	Ignition	60	60	no	%
	Run Out	5		min	
Engines	M3 Deashing	150	Cycle		
	M3 Run	30	s		
	M6 Burn_Clean	10	Cycle		
	M6 Run	8	s		
	M4/M5 Exch_clean	170	Cycle		
	M4/M5 Run	25	s		
	M7 Exchanger deashing	100	Cycle		
	M7 Run	40	s		
	M1 Maxtime feeding	15	min		
	Time for st test	60	s		
Valves	Time				
	Open	120	s		
	Close	120	s		
Pumps	Pump Shunt	48/80	°C		
Temperatures	Boiler	80	°C		
	Return Water	55	°C		
	B2 Boiler On hyst	1	°C		
	B2 Boiler Off hyst	3	°C		
	B4 Buffer hyst On	5	°C		
	B41 Buffer hyst Off	0	°C		
Underpressure	Normal	25	Pa		
	Standby	8	Pa		
	Of Time	30	min		